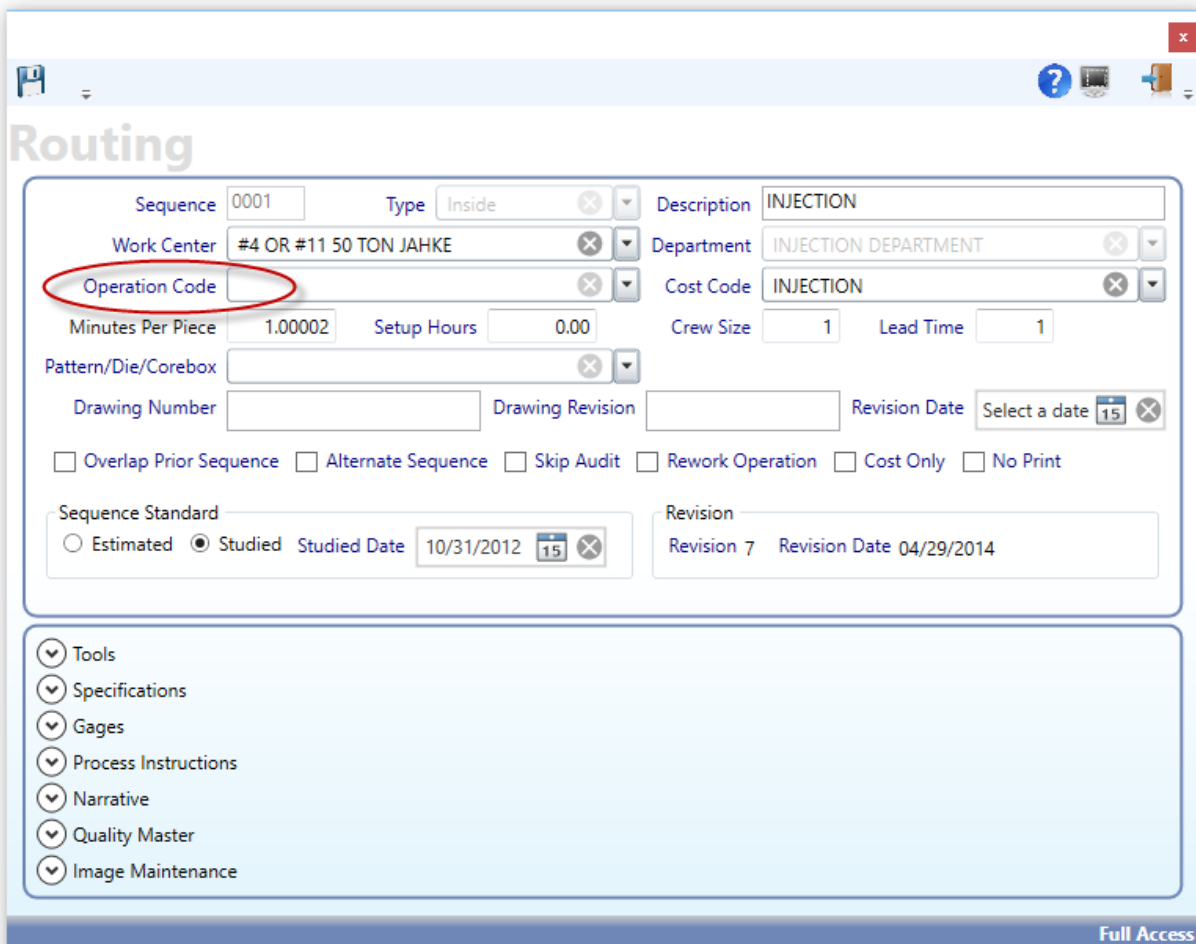


## KnowledgeBase Article 2094

### Operation Code

The Operation Code, found on the Routing Sequence, does not have any specific function within standard Guardian. Custom programming has been implemented for a number of clients that utilizes the Operation Code. Custom programming using the Operation Code has included custom pay-rate calculations for different operation code numbers and custom reporting by operation code.



The screenshot shows the 'Routing' form in the Guardian software. The 'Operation Code' field is circled in red. The form contains various input fields for sequence details, including Sequence, Type, Description, Work Center, Department, Cost Code, Minutes Per Piece, Setup Hours, Crew Size, Lead Time, Pattern/Die/Corebox, Drawing Number, Drawing Revision, Revision Date, and checkboxes for Overlap Prior Sequence, Alternate Sequence, Skip Audit, Rework Operation, Cost Only, and No Print. There are also sections for Sequence Standard (Estimated or Studied) and Revision details.

**Routing**

Sequence: 0001 Type: Inside Description: INJECTION  
Work Center: #4 OR #11 50 TON JAHKE Department: INJECTION DEPARTMENT  
**Operation Code** Cost Code: INJECTION  
Minutes Per Piece: 1.00002 Setup Hours: 0.00 Crew Size: 1 Lead Time: 1  
Pattern/Die/Corebox:  
Drawing Number: Drawing Revision: Revision Date: Select a date 15  
☐ Overlap Prior Sequence ☐ Alternate Sequence ☐ Skip Audit ☐ Rework Operation ☐ Cost Only ☐ No Print  
Sequence Standard:  
☐ Estimated ☒ Studied Studied Date: 10/31/2012 15  
Revision:  
Revision 7 Revision Date: 04/29/2014

Tools  
Specifications  
Gages  
Process Instructions  
Narrative  
Quality Master  
Image Maintenance

Full Access

The Operation Code Table is found in Global Setting Management > Tables Management > OPR. The Operation Code may be any combination of alpha and/or numeric characters. Some of Guardian's clients use the same number as the Cost Code.

