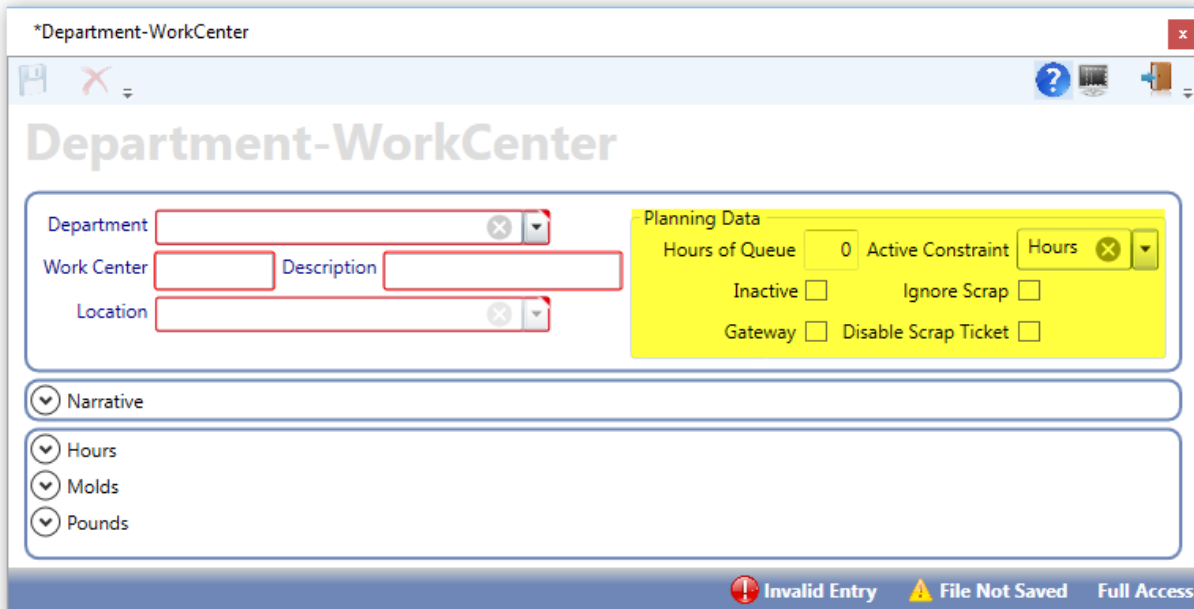


KnowledgeBase Article 2096

Work Center Planning Data

The Work Center Planning Data is found on the Department-Work Center screen and is used to further define **scheduling** parameters. The definition of each of these settings is listed below:

A screenshot of the 'Department-WorkCenter' software window. The window has a title bar with the text '*Department-WorkCenter'. Below the title bar is a menu bar with icons for file operations and help. The main area is titled 'Department-WorkCenter' and contains several input fields: 'Department' (a dropdown menu), 'Work Center' (a text field), 'Description' (a text field), and 'Location' (a dropdown menu). To the right of these fields is a yellow box labeled 'Planning Data' containing the following settings: 'Hours of Queue' (a text field with the value '0'), 'Active Constraint' (a dropdown menu with 'Hours' selected), 'Inactive' (a checkbox), 'Ignore Scrap' (a checkbox), 'Gateway' (a checkbox), and 'Disable Scrap Ticket' (a checkbox). Below the input fields are three expandable sections: 'Narrative', 'Hours', 'Molds', and 'Pounds'. At the bottom of the window is a status bar with three icons and labels: 'Invalid Entry' (a red exclamation mark icon), 'File Not Saved' (a yellow warning triangle icon), and 'Full Access'.

1. **Hours of Queue:** The number of hours parts are scheduled in queue **before** commencing work at this Work Center. The Hours of Queue is dependent upon Standard Hours and cannot be used when Lead Time Only scheduling is set (Switch 106-4)
2. **Active Constraint:** Provides a default constraint for the inquiry screens. For example, the Pouring Work Center may list Pounds or Molds rather than Hours. All scheduling remains based on Standard Hours and Lead Times.
3. **Inactive:** Sets the status of this Work Center to Inactive. It cannot be used nor scheduled.
4. **Ignore Scrap:** While scrap must be recorded, the scrap at this Work Center should not be included in the analytical reports. Most often used at wax where the value of the scrap wax is far less than the value of a scrapped casting.
5. **Gateway:** Sets this Work Center as a Gateway Operation. Gateway operations require Switch 115-5 to be set to 1. Gateway operations are used to report labor and quantities at key Work Centers only, allowing the operations between Gateways to be backflushed with no reporting required.
6. **Disable Scrap Ticket:** Prevents the printing of the scrap ticket.